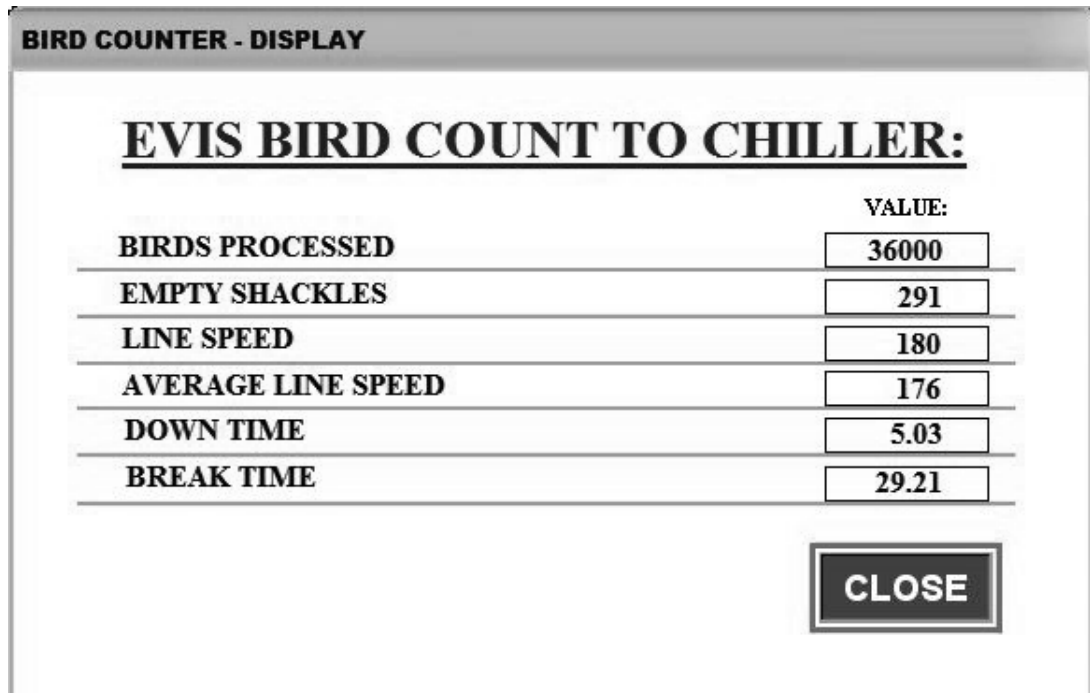


Bird Counter



The screenshot shows a software interface titled "BIRD COUNTER - DISPLAY". Below the title is a section header "EVIS BIRD COUNT TO CHILLER:". A table lists various metrics and their corresponding values. The values are displayed in a box on the right side of each row. At the bottom right of the display is a "CLOSE" button.

	VALUE:
BIRDS PROCESSED	36000
EMPTY SHACKLES	291
LINE SPEED	180
AVERAGE LINE SPEED	176
DOWN TIME	5.03
BREAK TIME	29.21

CLOSE

The **Berry Bird Counter** has been developed to give a precise count of the number of birds that are processed. The birds pass through allocated sets of electronic photo eyes which then sends the count information to a small PLC that can be installed at almost any location. As shown in the sample picture above, information gathered is split into categories, is highly accurate, and easy to maintain. More accurate counts can help you determine what areas to focus on to improve plant efficiency. The screen displays information for the number of birds processed, empty shackles, line speed (individually when applicable or as an average), down time and even break time! Primarily designed for Picking Lines and Evisceration Lines, the system can also be used on Dapec or Cut-Up lines to determine empty shackles and speeds.

BIRD COUNTER - DISPLAY

PICKING LINE BIRD COUNTER:

	VALUE:
BIRDS PROCESSED	36000
EMPTY SHACKLES	291
LINE SPEED	180
AVERAGE LINE SPEED	176
DOWN TIME	5.03
BREAK TIME	29.21

CLOSE

Construction:

The **Berry Bird Counter** is a Display Screen PLC. The Bird Counter System is comprised of Photo Eyes and Cables mounted on stainless steel brackets with shielded cables connecting to the PLC.

Features include:

- The ability to reset the system at any time.

Maintenance:

Check the photoeyes daily to make sure they are free of any obstructions and in proper alignment.

Recommended to be mounted in a dry area such as Production Office or Electrical Room.

The specifications as stated herein are the most current at the time of publication. However, consistent with our standard of continual product development, we reserve the right to change the design without notice or obligation to modify any equipment previously sold or delivered.

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